## TECHNICAL DATA SHEET



# **AMMONIUM BICARBONATE FFQ**

#### PHYSICO-CHEMICAL CHARACTERISTICS

Formula : NH<sub>4</sub>HCO<sub>3</sub> Molecular weight : 79.06

Synonyms: Ammonium hydrogen carbonate.

Raw materials : Ammonia (> 21.1% NH<sub>3</sub>) and carbon dioxide (> 55% CO<sub>2</sub>).

Bulk density : 0.85 kg/dm<sup>3</sup> approx.

pH (20°C, 5%) : 8.0 approx.

Water solubility : increases with the temperature according to the following table:

 t °C
 10
 20
 30
 40
 50
 60

 g NH<sub>4</sub>HCO<sub>3</sub>/100 g soln
 13.9
 17.8
 22.1
 26.8
 31.6
 37.2

Notice : the product is a mixture of ammonium bicarbonate (E503ii) and anti-caking (E504)

#### **QUALITATIVE CHARACTERISTICS**

Appearance of the product fine white crystalline powder Assay % NH<sub>4</sub>HCO<sub>3</sub> > 99.3 Magnesium carbonate % MgCO<sub>3</sub> < 0.55 Non-volatile matter % < 0.55 Chloride mg/kg as Cl < 30 Sulphate mg/kg as SO<sub>4</sub> < 30 mg/kg as Fe Iron < 3 mg/kg as Pb < 3 Heavy metals mg/kg as As Arsenic < 1 Lead mg/kg as Pb < 1 Cadmium mg/kg as Cd < 1 Mercury mg/kg as Hg < 0.1

Each single additive of the product complies specifications of: Regulation EU 231/2012 (food additives), FCC XII (2020)

The indicated values are intended as determined according to our standard analysis methods.

### STANDARD PACKAGING

25 kg polyethylene bags

Various sizes bulk bags on pallets, shrinkwrapped

#### **STORAGE**

Store the product in the original container in a dry, cool and well-ventilated place away from direct heat or sunlight; store at temperature not exceeding 30°C.

If heated over 60°C it decomposes developping ammonia, carbon dioxide and water vapour.

Caking/lump formation can occur with this product; however, it does not deteriorate either chemically nor biologically.

## **MAIN USES**

In food industry as additive (E503ii) working as chemical leavening/raising agent. In chemical synthesis.

As a blowing agent to introduce voids and reduce densities.

FOR HANDLING INFORMATION PLEASE CONSULT THE SAFETY DATA SHEET.

THIS TECHNICAL DATA SHEET IS IDENTIFIED AS ABC FFQ 1 (0121) E3